



Design Release Notes					
Document No.	60-111	Revision:	2	Date:	05-08-2018

SUBJECT: Software Release Notes – E-drill Fastener Library 1.70

EFFECTIVE DATE: 05/08/18

OVERVIEW:

These release notes refer to changes made to fastener library V1.70 as compared with V1.51.

NEW FEATURES/ENHANCEMENTS:

1. Updated cut depths/ times for Visu-Lok Flush/ Button Head 3/32 – 3/8”.
2. Added CRES materials type for Button head Visu-Lok.
3. Added Alloy Steel materials type for Flush head Visu-Lok.
4. Added 5/16 and 3/8 shanks to Composi-Lok, Visu-Lok, and Radial-Loks.
5. Adjusted Power settings for Composi-Lok, Visu-Lok, and Radial-Loks.
6. Added 0205-+, 0206-+, and 0208-+ to suggested electrode field.
7. Added Radial-Lok 5/32- 3/8 +2.
8. Added Stainless/CRES material type to Composi-Lok.
9. Updated cut depths/ times for Composi-Lok. 5/32 – 3/8” +2.
10. Expanded Composi-Lok Shank size selection for various Head sizes.
11. Increased power settings and times for holes where necessary.
12. Added Rolls Royce part numbers to library index.
13. Various formatting and population fixes.

RESOLVED ISSUES

Visual Select Database capability and range.

INSTALLATION NOTES

Controller software compatibility: V1.85.001 or above.
 Terminal software version compatibility: V1.000 or above.

Terminals loaded with this software are a direct replacement for existing terminals on systems with the above controller software or higher. This library release is compatible with both Touch Screen Displays (TSD) and Hand-Held Terminals (HHT).

HARDWARE CHANGES

None required

Revision History:

REV.	Date:	Author:	Approval	Description Of Change:
NC	00-00-0000	D. Peterson	M. Rudgley	Original Issue
1	02-09-2011	M. Rudgley	M. Gibbons	Fastener V1.18 initial
2	05-08-2018	K. Greene	M.Rudgley	Fastener V1.70 Issue